

Supplier to furnish ASM with all items listed above in accordance with the Terms and Conditions on the face and last page of this Purchase Order and any specifications, drawing and other references thereto.

## SUPPLIER GENERAL INSTRUCTIONS

1. If Order cannot be filled by the dated requested, contact us immediately.
2. Complete packing slip must accompany each shipment.
3. Clearly state the vendor code; purchase order number; item number; material part number and its revision; DIR version; HS Code and Country of Origin on all applicable invoices and packing list.  
Invoices without ASM supplier number, purchase order and item number will not be accepted and returned to the Suppliers. All further conditions according to ASM General Conditions of Purchase.  
A copy will be send upon request. Any other conditions are expressly excluded.
4. Seller shall place a lock on its configuration and the production flow.
5. Seller shall inform ASM of any changes that may/will/shall/could affect ASM's products.
  - a. This includes, but shall not be limited to changes to design, suppliers, materials, processes, tooling/equipment, software, etc.
6. Changes to ASM's products and/or processes used to create/produce ASM products, can only be made after prior written authorization.
7. Seller shall monitor component lifecycles.
8. Seller shall also provide to ASM the projected end-of-life time frames for each project.
9. Seller shall forecast and document the change at least 12 months prior to confirmation and delivery of orders.
10. Changes in products will be only implemented by re-issue of PO or via the method as indicated in the contract.
11. Seller shall ensure that sub-suppliers conform to ASM standards for change and configuration control.
12. To all steel suppliers: you are required to provide a mill certificate which is a required document when importing steel mill or goods that made of steel to the United States, in accordance with 19 C.F.R. 141.89 under U.S. Customs Border and Protection Department. A mill certificate is a document that is used to certify the manufacturing standards of the products produced by the mill.
13. Only in case a revision character is indicated on a specification the version number can be disregarded.
14. In case Core Spec(s) and Module Based Spec(s) are provided Core Spec(s) are leading.
15. If a Material has a BOM. The BOM must be checked on additional supporting specifications.
16. All parts ordered by ASM will have to remain identical during the life time of the product. In case item(s) will be changed, the supplier will have to forecast and document the change(s) 12 months prior to confirmation and delivery of ASM Purchase Orders.
17. Seller must adhere to all of ASM's product and quality specifications.

## Shipping Instructions :

Please contact buyers for ASM account number of the forwarder or courier agents.

### Orders from ASM Front-End Assembly

- For package weighing  $\leq 70$ kgs (physical weight or dimensional weight whichever is higher), ship via FedEx default option is International Economy ONLY unless instruction given by buyer on special shipping mode or DHL Express.
- For package weighing  $> 70$ kgs (physical weight or dimensional weight whichever is higher), ship via airfreight, using ASM FEMS nominated freight providers.
- Do not leave any supplier logo, name, or contact on packaging, except the shipping documents.

### Orders from ASM FEMS Spares

- For ASM paid Domestic Delivery: ASM FEMS nominated transportation providers.
- For International Shipment:
- For package weighing  $\leq 70$ kgs (physical weight or dimensional weight whichever is higher), ship via FedEx default option is International Economy ONLY unless instruction given by buyer on special shipping mode or DHL Express.
- For package weighing  $> 70$ kgs (physical weight or dimensional weight whichever is higher), ship via airfreight, using ASM FEMS nominated freight providers.
- Do not leave any supplier logo, name, or contact on packaging, except the shipping documents.

### Orders from ASM Japan K.K

- For ASM paid Domestic Delivery: ASM Japan K.K nominated transportation providers.
- For International Shipment:
- For package weighing  $\leq 70$ kgs (physical weight or dimensional weight whichever is higher), ship via FedEx default option is International Economy ONLY unless instruction given by buyer on special shipping mode or DHL Express.
- For package weighing  $> 70$ kgs (physical weight or dimensional weight whichever is higher), ship via airfreight, using ASM Japan K.K nominated freight providers.
- Do not leave any supplier logo, name, or contact on packaging, except the shipping documents.

### Orders from ASM HsinChu

- For ASM paid Domestic Delivery: ASM Taiwan nominated transportation providers.
- For International Shipment:
- For package weighing  $\leq 70$ kgs (physical weight or dimensional weight whichever is higher), ship via FedEx default option is International Economy ONLY unless instruction given by buyer on special shipping mode or DHL Express.
- For package weighing  $> 70$ kgs (physical weight or dimensional weight whichever is higher), ship via airfreight, using ASM Taiwan nominated freight providers.
- Do not leave any supplier logo, name, or contact on packaging, except the shipping documents.

## Orders from ASM Europe

- For ASM paid Europe Delivery: ASM Europe nominated transportation providers.
- For International Shipment (Non-Europe):
- For package weighing <=70kgs (physical weight or dimensional weight whichever is higher), ship via FedEx default option is International Economy ONLY unless instruction given by buyer on special shipping mode or DHL Express.
- For package weighing > 70kgs (physical weight or dimensional weight whichever is higher), ship via airfreight, using ASM Europe nominated freight providers.
- Do not leave any supplier logo, name, or contact on packaging, except the shipping documents.

## Orders from ASM America, Inc

These routing instructions supersede all previous instructions and must be adhered to when shipping to ASM America. Failure to comply will result in freight charges being deducted from your invoice.

Please make certain the appropriate personnel in your company receive these instructions.

1. **All purchase orders must be shipped freight collect to ASM Phoenix, Arizona.**
2. **Consolidate all orders** shipped the same day on one air waybill or bill of lading.
3. All air waybills, bill of lading and packing lists must indicate the **ASM purchase order number**.
4. **Capital shipments** and equipment requiring special handling or padded van: contact the ASM America Traffic Department for instructions five days prior to shipment (602-470- 2710)
5. **Do not insure any material purchased – ship no value declared unless otherwise instructed.**

## II. DOMESTIC ROUTING INSTRUCTIONS:

A. Surface	1 – 99 lbs.	Federal Express Ground
	100 lbs. +	FedEx LTL Truck Freight
	or oversize	*Pls contact buyer for the account number
	Dangerous Goods	FedEx Freight Collect
B. Air	<u>Next Day, Second Day or 3 Day Economy</u>	
	1 – 150 lbs.	Federal Express
	151 lbs. +	Federal Express Air Freight
	or oversize	*Pls contact buyer for the account number

### III. INTERNATIONAL ROUTING INSTRUCTIONS:

A. Europe	1-150 lbs. (70 kg)	Federal Express
	150 lbs. (70 kg) +	Gelders Air Amsterdam Phone: 31-20-6534255
B. Japan	1-150 lbs. (70 kg)	Federal Express
	150 lbs. (70 kg) +	Nippon Express Phone: 81-3-5442-5230 or Kintetsu World Wide Express (KWE) phone: 81-476-32-8720
C. Singapore	1-150 lbs. (70 kg)	Federal Express
	150 lbs. (70 kg) +	Skylift Phone: 65-65426777
D. Malaysia	1-150 lbs. (70 kg)	Federal Express
	150 lbs. (70 kg) +	Skylift Phone: 65-65426777
E. Korea	1-150 lbs. (70 kg)	Federal Express
	150 lbs. (70 kg) +	Expeditors Phone: 82-234755700
F. China	1-150 lbs. (70 kg)	Federal Express
	150 lbs. (70 kg) +	Expeditors Phone: 86-2152574698

**PLEASE CONFIRM OUR ORDER WITHIN 3 WORKING DAYS AFTER RECEIPT.**